

The model is based on the one published in [2]. For the determination of the salinities, a quasi-dynamic model has been implemented taking into account the variation in salinity at the inlet to the RO module due to recirculation. The input variables and parameters for the model are shown in Table 1.

Table 1. Input variables for the CAES+GL-PX-RO model

X_1 (g/L)	T_1 (°C)	N_e	N_v	SR (%)	A_e (m ²)	FF	RR (%)	P_1 (bar)	P_7 (bar)	P_8 (bar)	\dot{m}_1 (m ³ /h)	\dot{m}_8 (m ³ /min)
2.139	25	4	2	99.5	7.43	0.86	70	1.01	1.01	4.2	1	0.7

TDS is the total Dissolved Solids, N_e is the number of elements, N_v is the number of vessels, SR is the salt rejection, FF the fouling factor, RR is the Recovery Ratio, \dot{m} is flow rate, P is pressure, X is salt concentration

3.2. Gas Liquid pressure exchanger

A pneumatic pump, Almatec AHD 25 EEE [3], was chosen for the GL-PX to convert compressed air into hydraulic pressure for RO without electricity. Two functions were derived via multivariate regression from the pump's performance chart, relating air flow rate, pressure, and feed water flow rate.

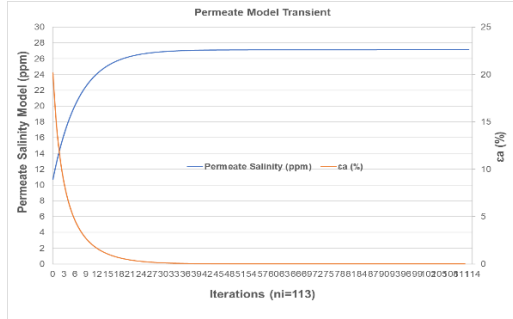
$$\dot{m}_3 = 1.4604312 + 5.6122594\dot{m}_8 - 0.5982324P_8 \quad R^2=0.90 \quad (\text{ec.8})$$

$$P_3 = 33.7841411 - 68.05417\dot{m}_8 + 23.6573058P_8 \quad R^2=0.91 \quad (\text{ec.9})$$

where \dot{m}_3 is in m³/h, \dot{m}_8 in m³/min, P_3 in m.w.c (meters of water column) and P_8 in bar

3.3. Results

Figure 2 shows the results of the permeate salinity model and Table 2 shows the comparison with the design values provided by the manufacturer (Apria Systems). It can be observed that the permeate salinity achieves the steady state after 30 iterations and that the maximum relative error (ϵ) is 6.38%, which means a good approximation of the predicted values of the model to the design data.

**Fig. 2.** Results from the permeate salinity model

Variable	Value	Model	ϵ (%)
\dot{m}_2 (m ³ /h)	3.00	2.88	4.17
\dot{m}_3 (m ³ /h)	3.00	2.88	4.17
\dot{m}_4 (m ³ /h)	2.30	2.18	5.55
\dot{m}_5 (m ³ /h)	2.00	1.88	6.38
P_3 (bar)	8.98	8.61	4.29
X_2 (mg/L)	5356	5354	0.04
X_4 (mg/L)	6964	7068	1.47

Table 2. Validation of the model for the design case

References

- [1] <https://asterix-caesar.eu>
- [2] A.S. Nafey, M.A. Sharaf, "Combined solar organic Rankine cycle with reverse osmosis desalination process: Energy, exergy, and cost evaluations," Renewable Energy, 35, 2571-2580, 2010, doi:10.1016/j.renene.2010.03.034
- [3] <https://www.psgdover.com/almatec/products/specialty-pumps/ahd-ahs-high-pressure-chemical-pump>

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